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AUG 24 2018

D505-1049-011
Job Sheet 182395



005190

Part No: D505-1049-011

Job Qty: 4 ea

Part Name: 505 Bearpaws with wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: Dwg. D505-1049 Rev.B IPP Rev.A New issue JFS 17/11/01 Verified by:DD IPP Rev.B Updated Bom per dwg.
RevB JFS 18/03/01 Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-2	
160	Packaging	4 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1	
170	QC	4 pcs	9/14/18	9/14/18	0.00	0.00	QC4	
175	DC	4 pcs	9/14/18	9/14/18	0.00	0.00	DC	
180	Packaging	4 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3	
190	QC21-FG	4 Ea	9/14/18	9/14/18	0.00	0.00	QC21	

AUG 28 2018

OCT 09 2018

OCT 09 2018

OCT 10 2018

OCT 10 2018

OCT 10 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D505-1049-011 CHG001
Descriptions: 180 - Identify and pack for shipping as per PPP d505-1049-011 LOCATION:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2274	Radius Block	32 Ea (8 ea)	90-Start up Operation	508988X16 5097635X16
D2529	Washer	64 Ea (16 ea)	90-Start up Operation	5035698
D5560-1	Bearpaw	8 Ea (2 ea)	90-Start up Operation	5105257
D5566-1	Clamp	16 Ea (4 ea)	90-Start up Operation	5059889
D5567-1	Cushion	16 Ea (4 ea)	90-Start up Operation	506010X4 5114135
MS21042L4	Nut	32 Ea (8 ea)	90-Start up Operation	5089365
MS21083N4	Nut	32 Ea (8 ea)	90-Start up Operation	5062621
NAS1149D0463J	Washer	32 Ea (8 ea)	90-Start up Operation	5089299
NAS1801-4-30	Bolt	32 pcs (8 ea)	90-Start up Operation	5008232X11 5107794
QS200-M40S	Clamp	8 pcs (2 ea)	90-Start up Operation	5004857X7 50058465X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2274	32	354	0
	D2529	64	1,401	0
	D5560-1	8	1	0
	D5566-1	16	62	0
	D5567-1	16	4	0
	MS21042L4	32	5,590	0
	MS21083N4	32	252	0
	NAS1149D0463J	32	9,537	0
	NAS1801-4-30	32	11	0

Container No.



505 Bearpaws with wearplates

PART NO: D505 – 1049 – 011

Serial No/Batch: S113773

Revision:

Operation: Packaging

Change No: CHG001

Mfg Date: 09/26/18

Job No: 182395

QS200-M40S

8

13

0

Part Specifications

Specifications could not be found.

4 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D505-1049-011 <i>Bearpaw Installation</i>	11.1 lb 5.03 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	191.6 in 4.87 m	2127 in-lb 24.5 m-kg
D505-1049-013 <i>Bearpaw Installation with Wearplates</i>	14.5 lb 6.58 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	191.4 in 4.86 m	2775 in-lb 32.0 m-kg
D505-1049-041 <i>Wearplate Kit</i>	3.4 lb 1.54 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	190.8 in 4.85 m	649 in-lb 7.5 m-kg

5 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D505-1049-011	BEARPAW INSTALLATION
	X		D505-1049-013	BEARPAW INSTALLATION WITH WEARPLATES
		X	D505-1049-041	WEARPLATE KIT
8	8		D2274	Radius Block
16	16	8	D2529	Washer
4	4		D5566-1	Clamp
4	4		D5567-1	Cushion
	2	2	D5559-041	Wearplate
2	2		D5560-1	Bearpaw
	8	8	AN4-7A	Bolt
8	8		NAS1801-4-30	Bolt
8	8		NAS1149D0463J	Washer
8	16	8	MS21042L4	Nut (or MS21042-4)
8	8		MS21083N4	Nut
2	2		QS200-M40S	Hose Clamp